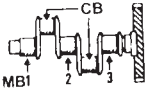










CHEVROLET HIGH PERFORMANCE ENGINES (cont.)

8 CYLINDER		Counter Data				Shop Data			
									
Bearing or Position	Bearing materials	Clevite 77 Part No.	Available Undersizes	Std. Shaft Diameter	Vert. Oil Clearance	Max. Wall	Brg. O.D. or Housing Bore	Max Length	
I (continued from previous page) I									
Main Bearing Set	TM-77	◇ MS-909Z	Z-1						
1-2-3-4	TM-77	◇ MB-2508Z	Z-1	2.4484/2.4493	.0005/.0028	.0955	2.6406/2.6416	.804	
5	TM-77	◇ MB-2509Z(F)	Z-1	2.4479/2.4488				1.718	
NOTE: MS-909Z positions No.1 thru 5 have plain lower halves and grooved upper halves. Main bearings sold in complete sets only.									
Main Bearing Set	TM-77	◇ MS-909ZX	ZX (Std. only)						
5	TM-77	◇ MB-2509ZX(F)	ZX (Std. only)	2.4479/2.4488				1.718	
NOTE: MS-909ZX has .0005" thinner wall for .001" more oil clearance.									
NOTE: MS-909ZX positions No.1 thru 5 have plain lower halves and grooved upper halves. Main bearings sold in complete sets only.									
Main Bearing Set	TM-77	* MS-1523P	P-1-10						
1-2-3-4	TM-77	* MB-2853P	P-1-10	2.4479/2.4488	.0011/.0039	.0953	2.6406/2.6415	.807	
5	TM-77	* MB-2548P(F)	P-1-10					1.718	
NOTE: MS-1523P positions No.1 thru 4 have plain lower halves and grooved upper halves. Position No.5 is full annular grooved. Main bearings sold in complete sets only.									
Main Bearing Set	TM-77	* MS-974P	P-1-10						
1-2-3-4	TM-77	* MB-2547P	P-1-10	2.4479/2.4488	.0011/.0039	.0953	2.6406/2.6415	.807	
5	TM-77	* MB-2548P(F)	P-1-10					1.718	
NOTE: MS-974P bearings for all positions are full annular grooved, Main bearings sold in complete sets only.									
Main Bearing Set	TM-77	* MS-1110H	H-1						
NOTE: For engines using 283 crankshaft only.									
1-2-3-4	TM-77	◇* MB-2650H	H-1	2.2983/2.2993	.0005/.0031	.1705	2.6406/2.6416	.807	
5	TM-77	◇* MB-1769H(F)	H-1	2.2978/2.2988	.0010/.0036	.0954	2.4906/2.4916	1.718	
5	TM-77	◇ MB-2651C	C (Std. only)			.0753		1.520	
NOTE: MB-2651C is a spacer to be used with MB-1769H and undersizes.									
NOTE: MS1110H positions No. 1 thru 5 have plain lower halves and grooved upper halves. Main bearing sold in complete sets only.									
Main Bearing Set	TM-77	◇* MS-1110HX	HX (Std. only)						
NOTE: For engines using 283 crankshaft only.									
1-2-3-4	TM-77	◇* MB-2650HX	HX (Std. only)	2.2983/2.2993	.0015/.0041	.1700	2.6406/2.6416	.807	
5	TM-77	◇* MB-1769HX(F)	HX (Std. only)	2.2978/2.2988	.0020/.0046	.0949	2.4906/2.4916	1.718	
5	TM-77	◇ MB-2651C	C (Std. only)			.0753		1.520	
NOTE: Bearings have .0005" thinner wall per half shell for .001" more oil clearance.									
NOTE: MB-2651C is a spacer to be used with MB-1769HX.									
NOTE: MS-1110HX positions No. 1 thru 5 have plain lower halves and grooved upper halves. Main bearings sold in complete sets only.									
Rod Forging	3185281,3703526,3703527,3784000,3784000h, 3815281,3892671,3916396, 3923282,3946841			Connecting Rod	35#	11/32" bolts only.			
C/S Forging	1130,1176,1178,1182,2680,2690,3279,4577, 4672, 6764,306275,306276, 310514,354431,391101A, 3732444, 3832442, 3836236,3836266, 3849847,3876764, 3876768, 3911001,3912335, 3914681,3923278,3930809, 3932442, 3932444, 3941172,3941174,3941176, 3941184,4568749			Connecting Rod	45#	3/8" bolts only.			
				Main Bearing	75#				
2	265 (1957-55) High Performance	3.750 x 3.000	302 (1967) High Performance	4.000 x 3.000	2				
	283 (1967-57) High Performance	3.875 x 3.000	327 (1967-62) High Performance	4.000 x 3.250	2				
Rod Bearing (8)	TM-77	* CB-745H	H-1-10	1.9990/2.0000	.0009/.0030	.0621	2.1247/2.1252	.839	
Rod Bearing (8)	TM-77	* CB-745HX	HX (Std. only)	1.9990/2.0000	.0019/.0040	.0616	2.1247/2.1252	.837	
Rod Bearing (8)	TM-77	* CB-745HD	HD-10	1.9990/2.0000	.0009/.0030	.0621	2.1247/2.1252	.839	
NOTE: CB-745HX has .0005" thinner wall per half shell than CB-745H and CB-745HD, for .001" more oil clearance.									
NOTE: CB-745H and CB-745HX are equal wall bearings without dowel hole in cap half.									
NOTE: CB-745HD has dowel hole in cap half and may also be used in engines without doweled connecting rods.									

CLEVITE 77

◇ New item. Order when announced.
 * P-series high Performance bearings.

* H-Series high performance bearings
 † DELTAWALL design high performance bearings.