

CHEVROLET HIGH PERFORMANCE ENGINES (cont.) CRANKSHAFT FORGING NUMBERS

Forging Number	Stroke	Block	Forging Number	Stroke	Block	Forging Number	Stroke	Block	Forging Number	Stroke	Block
3849847	3.000	2	3882848	3.766	3	3932442	3.484	1	3951528	3.750	4
3863144	3.766	3	3882849	3.766	3	3932444	3.484	1	39515290	3.750	4
3874874	3.766	3	3887114	3.766	3	3941172	3.250	1	3962523	4.000	3
3876764	3.000	1	3904815	3.766	3	3941174	3.250	1	3963523	4.000	3
3876764	3.000	2	3904816	3.750	3	3941174	3.484	1	3963524	4.000	3
3876768	3.000	1	3911001	3.250	1	3941176	3.000	1	3967463	4.000	3
3876768	3.000	2	3912335	3.484	1	3941180	3.766	3	3975945	4.000	3
3882841	3.766	3	3914681	3.250	1	3941194	3.000	1	4568749	3.484	1
3882842	3.766	3	3923278	3.000	1	3941184	3.484	1	5782680	3.250	2
3882847	3.766	3	3930809	3.250	1	3942411	3.766	3			

8 CYLINDER	Counter Data	Shop Data
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Bearing or Position	Bearing Material	Clevite 77 Part No.	Available Undersizes	Std. Shaft Diameter	Vert. Oil Clearance	Max. Wall	Brg. O.D. or Housing Bore	Max Length
I		262 (1976-75) High Performance 267 (4.4L) (1982-79) High Performance 302 (1969-68) High Performance 305 (5.0L) (1995-76) High Performance	3.671 x 3.109 3.500 x 3.484 4.000 x 3.000 3.736 x 3.484	307 (1973-68) High Performance 327 (1969-68) High Performance 350 (5.7L) (1995-67) High Performance			3.875 x 3.250 4.000 x 3.250 4.000 x 3.484	I

Rod Bearing (8)	TM-77	★ CB-663H	H-1-10-20	2.0990/2.1000	.0009/.0030	.0619	2.2247/2.2252	.839
Rod Bearing (8)	TM-77	★ CB-663HX	HX (Std. only)	2.0990/2.1000	.0019/.0040	.0614	2.2247/2.2252	.839
Rod Bearing (8)	TM-77	★ CB-663HD	HD-1-10	2.0990/2.1000	.0009/.0030	.0619	2.2247/2.2252	.839
Rod Bearing (8)	TM-77	★ CB-663HXD	HXD (Std. only)	2.0990/2.1000	.0019/.0040	.0614	2.2247/2.2252	.839

NOTE: CB-663HX and CB-663HXD have .0005" thinner wall per half shell than CB-663H and CB-663HD, for .001" more oil clearance.
NOTE: CB-663H and CB-663HX are equal wall bearings without dowel hole in cap half.
NOTE: CB-663HD and CB-663HXM have dowel hole in cap half and may also be used in engines without doweled connecting rods.

Rod Bearing (8)	TM-77	◇ CB-663V	V-1-10	2.0990/2.1000	.0008/.0028	.0621	2.2247/2.2252	.842
Rod Bearing (8)	TM-77	◇ CB-663VX	VX (Std. only)	2.0990/2.1000	.0018/.0038	.0616	2.2247/2.2252	.842
Rod Bearing (8)	TM-77	◇ CB-663VXX	VXX (Std. only)	2.0990/2.1000	.0028/.0048	.0611	2.2247/2.2252	.842

NOTE: CB-663VX is .0005" thinner wall per half shell than CB-663V for .001" more oil clearance.
NOTE: CB-663VX is .0010" thinner wall per half shell than CB-663V for .002" more oil clearance.

Rod Bearing (8)	TM-77	◇ CB-663Z	Z-1	2.0990/2.1000	.0008/.0028	.0621	2.2247/2.2252	.842
Rod Bearing (8)	TM-77	◇ CB-663ZX	ZX (Std. only)	2.0990/2.1000	.0018/.0038	.0616	2.2247/2.2252	.842

NOTE: CB-663ZX is .0005" thinner per hag shell than CB-663Z for .001" more oil clearance.

Rod Bearing (8)	TM-77	★ CB-826P	P-1-10	2.0990/2.1000	.0010/.0035	.0621	2.2247/2.2252	.842
Rod Bearing (8)	TM-77	★ CB-825P	P (Std. only)	2.0990/2.1000	.0020/.0045	.0616	2.2247/2.2252	.842
Rod Bearing (8)	TM-77	★ CB-1275P	P-1-10	2.0990/2.1000	.0010/.0035	.0621	2.2247/2.2252	.842
Rod Bearing (8)	Ttk7 7	★ CB-1274P	P (Std. only)	2.0990/2.1000	.0020/.0045	.0616	2.2247/2.2252	.842

NOTE: CB-825P and CB-1274P have .0005" thinner wall per half shell than CB-826P and CB-1275P for .001" more oil clearance.
NOTE: CB-1274P and CB-1275P are equal wall bearings without dowel hole in cap half.
NOTE: CB-825P and CB-826P are equal wall bearings with dowel hole in cap half for use in doweled connecting rods and may also be used in rods without dowel.

Rod Bearing (8)	TM-77	+ CB-1264P	P-1-10	2.0990/2.1000	.0010/.0035	.0631	2.2247/2.2252	.842(U)
				"	"	.0611	"	.842(L)
Rod Bearing (8)	TM-77	+ CB-1263P	P (Std. only)	2.0990/2.1000	.0020/.0045	.0626	2.2247/2.2252	.842(U)
				"	"	.0606	"	.842(L)

NOTE: CB-1263P has .0005" thinner wall per half shell than CB-1264P, for .001" more oil clearance.
NOTE: CB-1263P and CB-1264P are our patented DELTAWALL design. Upper and lower halves must not be interchanged.

Cam Bearing Set	AL-3	SH-1349S	S-10	1.8682/1.8692	.0010/.0050	.0744	2.0190/2.0210	.750
1	AL-3	SH-1349	Std.-10	"	"	.0694	2.0090/2.0110	"
2-5	AL-3	SH-1350	Std.-10	"	"	.0644	1.9990/2.0010	"
3-4	AL-3	SH-1351	Std.10	"	"	"	"	"

Note: Bearings are copper-lead material.

◇ New item. Order when announced. ★ H-Series high performance bearings.
 ★ P-series high performance bearings. † DELTAWALL design high performance bearings.

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