

Main Bolts

Far superior to any other main bolt kit offered for use in competition engines. ARP main bolts are designed to meet the exacting standards and demands of professional engine builders. Forged from 8740 chrome moly, all bolts feature generous under-head radius and rolled threads for the utmost reliability. The threads are rolled after heat-treating, which makes them about 1000% longer fatigue life than most main bolts, which are threaded prior to heat treating. Available in the popular **High Performance Series**, which, at a nominal rating of 170,000 psi, is a premium replacement for OEM fasteners, or the 190,000 psi nominal rated **Pro Series**, application-specific main bolts with reduced wrenching head and are designed for use in competition applications. Parallel-ground, hardened washers are included with each kit.



APPLICATION	HIGH PERF. PART NO.	PRO SERIES PART NO.	APPLICATION	HIGH PERF. PART NO.	PRO SERIES PART NO.
BUICK			351 Windsor, 4-bolt main	154-5203	
V6 Stage 1, 4-bolt main	123-5201		351 Windsor, 2-bolt main	154-5003	
Stage II, MBK	123-5202		351M, 400M		
455 c.i.d., 2-bolt main	125-5201		351 Cleveland, 2-bolt main	154-5004	
Stage II		223-5202	351 Cleveland; 4-bolt main	154-5204	
CHEVROLET, SMALL BLOCK			SVO 351 c.i.d., 4-bolt main, 3/8" outer bolts		254-5202
2-bolt main, large journal	134-5001		SVO 351 c.i.d., 4-bolt main, 7/16" outer bolts		254-5203
2-bolt main, small journal	134-5002		FORD, BIG BLOCK		
4-bolt main, large journal	134-5202		390-428 c.i.d. FE series	155-5201	
4-bolt main, large journal, 12-point		234-5201	429-460 c.i.d. 385 series	155-5202	
Lg. JRNL 4-bolt, w/1 1/2" straps on F&R caps		234-5203	FORD, V6		
V6, 90° 4-bolt main		233-5201	4.5L		253-5201
V6, 90° 4-bolt main, w/ 1/2" straps on F&R		233-5203	HOLDEN		
CHEVROLET, BIG BLOCK			308 V8	205-5001	
2-bolt main	135-5002		OLDSMOBILE		
4-bolt main	135-5201		350 c.i.d., 2-bolt main	184-5001	
CHEVROLET, V6			350 c.i.d. diesel, 2-bolt main	184-5002	
90° 4-bolt main		233-5201	455 c.i.d., 2-bolt main	185-5001	
90° 4-bolt main, w/ 1/2" straps on F&R caps		233-5203	TOYOTA		
CHRYSLER, BIG BLOCK			Toyota 1600cc		203-5001
2-bolt main, Mopar, all V8 (except Hemi)	140-5001				
426 Hemi, 4-bolt main	145-5201				
FORD, SMALL BLOCK					
2-bolt main	154-5001				
4-bolt main	154-5201				

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